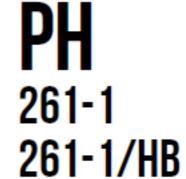


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| | 1 3∼ E | 1 2 2 | | | 0 | | | • |
|-------------|----------------------|-------|---------|--------------|-----|-----|---------|-----|
| | | W | | 0° | 225 | 200 | 240x160 | |
| , | | | | 45° ← | 160 | 140 | 155x115 | |
| mm | kW | m/min | mm | 60° ⊏ | 90 | 90 | 90x90 | kg |
| 2450x27x0,9 | 0,70/0,81 | 46/92 | 245 | | | | | 240 |







The PH 261-1, manual band sawing machines for cuts from 0° to 60° on the left are also supplied in a version with HB device to make single cuts without operators, still keeping the manual cutting cycle available.

HB CUTTING CYCLE:

- After positioning the bar and closing the vice, the cutting phase is started, using the weight of the saw frame controlled by a hydraulic circuit to adjust the downfeed speed; after the cut the band stops, the frame is manually lifted in order to reposition the bar to cut untill the position needed by the operator , at this point the head frame is locked by the manually-controlled hydraulic valve.

A FEW FEATURES:

- Sturdy structures in cast iron in order to tension the band at 900 kg.
- Electrical board with entirely identifiable wiring, stand-by, main switch with lock, short circuit protection, motor overload cutout, min. voltage coil, low voltage system 24 V.
- Control handle IP55.
- Driving pulley locked with clamp ring to ensure
- a strong fastening, still allowing axial adjustment.
 Blade-guide heads with 6 CARBIDE pads instead of bearings to ensure a better stability.
- Stop strokes at 0° and 60° on the left
- with lever for locking at any intermediate angle.
 Head articulation with preloaded tapered bearings.
- Vice with fast locking lever.
- Electric pump for the band lubrication and cooling.



















- Brush band-cleaning device.
- Bimetallic band for profiles and solid pieces.
- Instructions manual and spare parts list.







